

TRIFLEX™
BRAKE CONTROL

ADVANCED ELECTRONIC ACCELEROMETER TRAILER BRAKE CONTROL



INSTALLATION AND USER GUIDE

For use with 12 volt negative ground systems only For trailers with 2 – 8 brakes Read, follow and save this quide for future reference.

This package includes:

- (1) Brake control module with quick plug
- (1) Mounting bracket
- (6) Screws
- (1) Quick setup reference card

One or more of the following will also be needed to complete installation

Brake control connection harness supplied with the tow vehicle (if equip'd)
 CURT quick plug – custom connector for specific vehicles.

See catalog for availability

- CURT part number 51515 or 51516 male quick plug with pigtails
- CURT part number 51500 brake control wiring kit

Important Information

- CAUTION: Read and follow installation and setup instructions carefully.
 Failure to do so could result in damage to the brake control unit, no trailer brakes or poor brake performance.
- CAUTION: Disconnect the electrical plug between the trailer and tow vehicle before testing a breakaway switch. Failure to disconnect may damage the brake control unit.
- CAUTION: Avoid mounting the brake control module near a CB radio or other RF transmitter.
- WARNING: The brake control unit must be mounted firmly in place.
 Failure to do so could lead to improper operation and/or brake failure.
- WARNING: The brake control unit's positive (with 30 amp circuit breaker) and ground wires must be connected directly to the tow vehicle's battery

using 10 gauge minimum stranded wire. Connecting to existing wiring or an alternate ground may damage vehicle circuits, lead to failure of the brake control module. loss of trailer brakes or vehicle fire.

- **NOTICE:** Removal of the factory supplied guick plug can void warranty.

Features

- Digital display provides detailed brake force output and sensitivity position
- Provides automatic and manual trailer braking
 Switchable manual control output, 100% or limited to output setting
- Switchable manual control brake light activation or no brake light activation
- Compatible with electronic systems (anti-lock brakes & cruise control)
- Protected against reverse voltage, voltage spikes, shorts, and overloads
 Power conservation mode after 15 minutes of inactivity, wakes when brake
- Power conservation mode after 15 minutes of inactivity, wakes when brake pedal is pushed
- Display is capable of communicating operational errors
- Reduced output when sitting still (railroad crossing, stoplight, etc...)
- Automatically compensates for uphill and downhill road conditions
 Will work with most electrically activated hydraulic trailer brake systems
- Will Work With most electrically activated hydraulic trailer brake systems
- Includes quick plug for fast and easy connection to many vehicles (see catalog for application specific harnesses)

Controls and Components

- 1. Digital display
- 2. Sensitivity adjustment
- 3. Output adjustment thumbwheel
- 4. Manual control lever
- 5. Quick plug connector
- 6. Switch for manual control max output, 100% or output setting
- 7. Switch manual control stoplight activation
- 8. Mounting bracket



Controls and Display

Output Control

The output control thumbwheel establishes the maximum amount of power available to the trailer brakes when braking. The only exception would be when the manual control is setup for 100% braking, see "Set manual control output and brake light switches".

As the output control is rotated, a flashing display shows the setting. When turned to the right, more power will be available to the brakes when turned to the left, less power will be available.

Display flashes the setting for a few seconds after adjustment is complete.

The output control would be adjusted during initial setup, when trailer load changes, when different trailers are used or when adjustment is needed for changing road or driving conditions.

The output setting is shown on the display when a trailer is connected and the brake pedal is pressed or the manual control is actuated. The output setting is shown as 1.1 through 1.5

Sensitivity Control

The sensitivity control adjusts trailer brake aggressiveness. The trailer brakes become more aggressive as the switch is moved toward the driver.

To view the sensitivity setting on the display, move the control slightly. The setting will flash.

Sensitivity adjustment has no effect on the manual control. The sensitivity control would be adjusted for individual driver preference, trailer load changes or changing road conditions.

The sensitivity control setting is shown as ... through ... with ... being the least aggressive and ... being the most aggressive.

The display flashes the setting for a few seconds after adjustment is complete.

Manual Control

The manual control is located on the front of the brake control unit at the left side.

The manual control only applies trailer brakes. Manual is used during initial setup and in situations where a slow reduction in speed is desirable.

As the manual control is pushed to the right, the control begins to apply the trailer brakes. The further to the right it is pushed the harder the brakes are applied.

The manual control can be setup to either allow 100% of the unit's power to the trailer brakes or to limit power to the output control setting. This feature is setup at installation via a small switch at the rear of the unit. See "Set manual control output and brake light switches". The brake control unit is shipped from the factory with the switch in the limited to the output control setting position.

Output will be shown on the display when the manual control is actuated.

Brake light activation with the manual control is also an optional setting. Some tow vehicle's circuits do not allow power for brake lights from a second source. In these applications, the brake light feature can be switched off using a second small switch at the rear of the unit. The brake light connection (red wire) is still required to activate the TriFlex brake control with the switch in either position.

See "Set manual control output and brake light switches". The brake control unit is shipped from the factory with the switch in the activate brake light position.

Digital Display

The digital display shows the output setting when the control is activated. It is used to setup and monitor the brake control and can be used when trouble shooting.

Blank display, does not illuminate when control is activated, check installation	Flashing, trailer disconnected, off after 60 seconds
Blank display, standby mode, illuminates when control is activated	Recalibration needed, unplug and replug trailer connector
Standby mode, no trailer connected	Calibrating
Standby mode, trailer connected	O.L. Overloaded output circuit, trailer brake system fault
2.0. Trailer connected, brakes activated	Low voltage, tow vehicle system
2.0. Flashing, output adjustment mode	Accelerometer error, powers brakes using default values
E.2. Flashing, sensitivity adjustment mode	Stoplight wire (red) shorted to ground
Trailer connected, checking calibration	

Installation

Set Manual Control Output and Brake Light Switches

There are two small switches located at the rear of the unit that can be accessed by removing the rectangular cover. Once accessed, the switch positions can be changed using a small pointed tool.

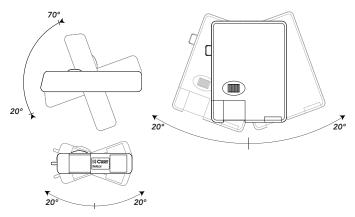


In the illustration above the switch on the right controls the level of output available to the trailer brakes when using the manual control. The factory default setting is the "ON" position with the switch down. This setting limits the manual control output to the level set using the output control thumbwheel. Moving this switch up to the "OFF" position allows 100% of the output to the brakes when the manual control is actuated regardless of the output control setting.

In the illustration above the switch on the left controls the unit's brake light activation feature. The factory default setting is the "ON" position with the switch down. This setting activates the tow vehicle and trailer brake lights when the manual control is actuated. Moving the switch up to the "OFF" position turns off the brake light activation feature and the brake lights are not activated when the manual control is actuated.

Mounting

- 1. Determine a suitable mounting location.
 - A) The unit must be mounted securely to a solid surface.
 - B) The unit must be easily reached by the driver.
 - C) The area behind mounting location must be clear so no damage will be done when drilling.



- 2. Hold the mounting bracket in the position selected and mark the hole locations through the bracket.
- 3. Using a 1/8" diameter bit, drill holes in the marked locations.
- 4. With a screwdriver or a 1/4" nut driver, secure the bracket in place using (2) self threading screws (provided). Do not over-tighten.

5. Mount the brake control unit in the bracket using (4) screws. Wiring

Disconnect the tow vehicle's negative battery terminal from its battery post before beginning the wiring process.

Tow vehicles equipped with a factory brake control plug: Most late model pickups and utility vehicles are equipped with a plug that allows guick brake control installation. Check the owner's manual for plug avail-

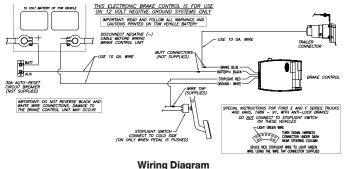
ability, location and installation.

If the mating plug supplied with the vehicle is no longer available, a CURT quick plug can be used (see CURT catalog for application information).

Tow vehicles not equipped with a factory brake control plug: Suggested: CURT part number 51500 brake control wiring kit.

Mount a 30 amp, auto reset, circuit breaker as close to the battery as possible.

IMPORTANT: When passing wire through sheet metal, always go through an existing grommet, add a grommet, or use silicone sealer to protect the wire from sharp edges.



Willing Diagram

Feed two 10 gauge wires, one white and black, from the mounted brake control to the battery area. Using a ring terminal, connect the black wire to the "AUX" side of the 30 amp circuit breaker. Leave the white wire to be connected later. Using a 10/12 gauge butt connector, attach the black wire from the "AUX" side of the 30 amp circuit breaker to the brake control module's black wire. Again using a 10/12 gauge butt connector, attach the white wire from the battery area to the module's white wire.

Run a 10 gauge blue wire from the tow vehicle's trailer plug "brake" terminal to the brake control module. Using a 10/12 butt connector, connect this wire to the module's blue wire

NOTE: Stoplight switch connection on Ford vehicles including, Mercury Mountaineer. Do not connect to the red wire with a green stripe. Connect to the light green wire only.

For vehicles other than 1989-1991 Ford E and F Series trucks and vans with anti-lock brakes: use a test probe, determine which wire on the tow vehicle's stoplight switch is only "hot" when the pedal is pressed. Splice the module's red wire to this wire using a wire tap.

For 1989-1991 Ford E and F Series trucks and vans with anti-lock brakes: Find the crescent shaped connector located on the steering column, the connector has two rows of wires. The wire needed is the light green wire, second from the end in the outside row of seven wires (see the box shown in wiring the diagram). Splice the brake control module's red wire to light green wire using a wire tap.

Using 10 gauge stranded wire and ring terminals, connect the "BATT" side of the circuit breaker to the positive battery terminal.

Attach the white 10 gauge wire previously positioned near the battery to the negative battery terminal using a ring terminal. Reconnect the tow vehicle's negative battery terminal to its battery post. See vehicle's owner's manual for special battery re-connection instructions.

Test the installation: Without a trailer connected, push the brake pedal. A single (decimal point) ... should light up on the display. If the decimal point does not light or if O.L., R.E. or E.I is shown refer to display messages. After testing secure all loose wires with cable ties so that they will not be damaged.

Setup

Once all electrical connections are complete and the single decimal point is seen, while parked on a level surface, plug the trailers electrical connector into the tow vehicle's plug.

Making the trailer connection initiates the mounting position calibration mode. may be seen on the display followed by either or appears, recalibration is needed. To recalibrate, unplug and replug the trailer's electrical connector. While calibrating, the display will show or may flash the Output setting. When appears, the unit is calibrated and ready for setup.

Make the following preliminary adjustments with the trailer connected and engine running to ensure proper charge voltage. The vehicle must be in park or neutral with the parking brake applied, foot off the brake pedal, and no manual control actuation:

Adjust output to **2.9** by turning the output control wheel left or right as needed. Adjust sensitivity to **3.9** by moving the sensitivity control forward or back.

Test Drive and Adjustment

Both output and sensitivity can be adjusted to achieve smooth firm stops.

Output and sensitivity adjustments should only be made while stopped with the stoppe

Output and sensitivity adjustments should only be made while stopped, with the transmission in park or neutral, parking brake applied, foot off the brake pedal, and no manual control actuation.

Output and sensitivity settings will flash while adjustments are made and for a few seconds after.

Start with the output adjustment. Drive forward on a paved or concrete surface

that is dry and level. At approximately 25 MPH, apply the tow vehicle brakes. If trailer braking is insufficient, adjust the output control to the right. If the trailer brakes lockup adjust the output control to the left. Repeat this step until stops are firm, just short of lockup.

Once the output is set, adjust sensitivity. Drive forward to approximately 25 MPH and press the brake pedal. Tow vehicle and trailer should make smooth stops. If the stops seems slow and more aggressive braking is desired, move the sensitivity control toward the driver.

tivity control toward the driver.

If the stop seems too aggressive adjust the sensitivity control away from the driver.

Make several stops at various speeds and adjust sensitivity until stops are

smooth and firm. Slight adjustment the output control may also be desirable. **NOTE:** If any problems occur during setup refer the trouble shooting section of these instructions.

Helpful Tips

Light pressure on the manual control will activate the trailer's brakes with no effect on the tow vehicle's brakes. This is useful for gradual slowing on steep grades or before stops.

Periodic adjustment of the output and sensitivity controls may be necessary to correct for changing road conditions, trailer loading, brake wear, or driver preference.

In some applications, when towing with hazard flashers on, the digital display will flash with the hazard flashers. If the brake control is set aggressively pulsing may be felt in the trailer brakes.

TROUBLESHOOTING GUIDE (TEST WITHOUT TRAILER FIRST):

No trailer connected

CONDITION	DISPLAY	PROBABLE CAUSE	POSSIBLE SOLUTION
Decimal point does not light	Blank	No power to control, no ground, reversed black and white wires	Check brake control wiring
Decimal point on after 12 – 15 minutes of inactivity	Decimal	Red wire connected to wrong side of stoplight switch or to wrong wire	Check brake control wiring
Display shows output power when brake pedal is pushed or manual control is actuated	Output Power Not blinking	Brake control unit mis- wired or contamination in trailer plug socket	Check brake control wiring, clean and dry trailer plug
Display shows L.b Can also happen with trailer connected	(15)	Tow vehicle's system voltage low	Check tow vehicle's battery and charging system
Display shows E.1. when manual control is applied	E. I	Red wire connected to ground side of stoplight switch or is shorted to ground	Check brake control wir- ing, may require change to switch setting. See "manual control" section
Display shows OL when brake pedal or manual override is used	Blinking O.L.	Short in blue wire output circuit or trailer plug	Locate and correct short

With trailer connected

CONDITION	DISPLAY	PROBABLE CAUSE	POSSIBLE SOLUTION
Display shows only 1 decimal point when power is applied to control. No trailer brakes when brake pedal or manual control is used	Decimal	No connection between brake control and trailer brakes – Blue wire circuit	Confirm connection to trailer connector. Confirm connector terminal positions. Check trailer
No trailer brakes, pedal or manual	Output power Not blinking	Mis-wired trailer connector	Confirm trailer connector terminal positions
No trailer brakes, pedal or manual	Blinking G.L.	Short or overload in trailer brakes	Troubleshoot trailer brake circuit per brake manufacturer's instructions
Weak or no trailer brakes or trailer lights illuminate with brakes	Output power Not blinking	Mis-wired trailer	Check and correct trailer wiring
Trailer brakes on all the time	During standby mode During sleep mode	Mis-wired trailer connector	Check and correct connector wire positions
Display shows A.E. after releasing brake	RE.	Internal error	Replace brake control unit
No trailer brakes, pedal or manual	Blinking d.E.	Loss of trailer connection, unplugged or bad wiring	Stop and check trailer connector

This guide is for reference only. If problems persist, see a professional installer.